



**BHS**

Belgian Hematology Society

[www.bhs.be](http://www.bhs.be)

**BHS training course**  
Transfusion and Cell therapy

2nd March 2024



# Blood-derived cell therapy products: processing and regulations

Ivan Van Riet (prof. dr. sc)

Department of Hematology – Hematopoietic cell bank – UZ Brussel

Ivan.vanriet@uzbrussel.be

# Blood-derived Cell Products

Bone marrow



Cord blood



Peripheral blood (apheresis)



Stem cells  
HPC (M)



Stem cells  
HPC (CB)



Stem cells  
HPC (A)

**STEM CELL TRANSPLANTATION**



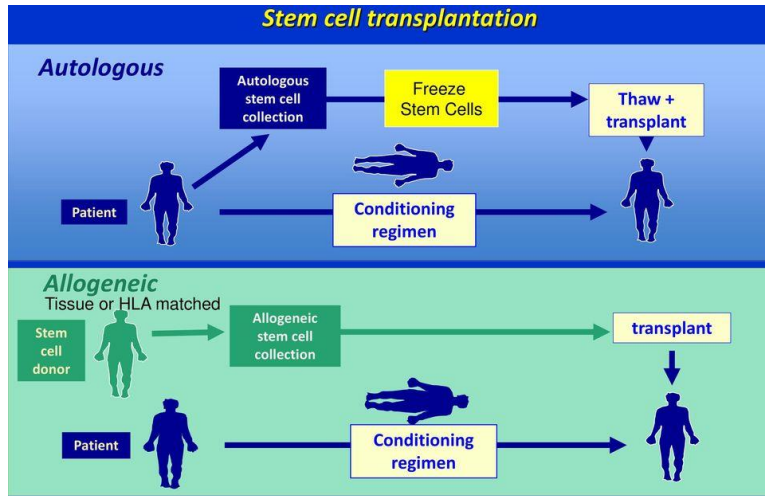
T-lymphocytes



Dendritic  
cells

**IMMUNE EFFECTOR  
CELL THERAPY**

# Stem cell transplantation and donor types



<https://wmda.info>

## Autologous

## Allogeneic

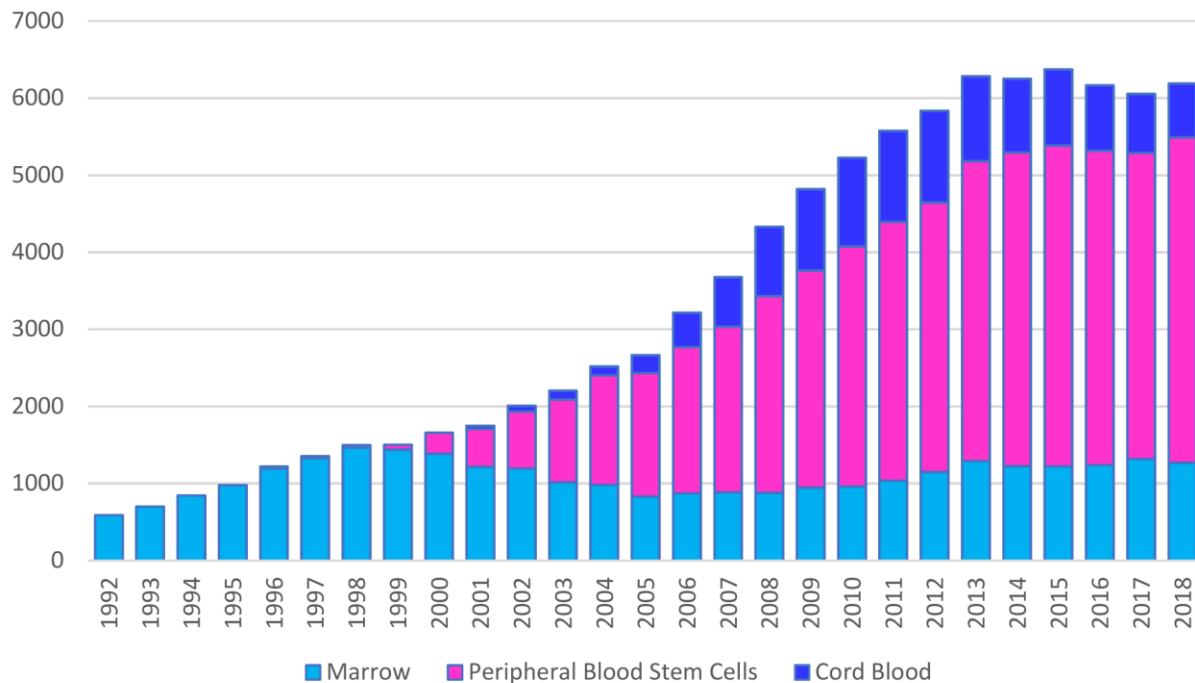
### Related

- Sibling (HLA-matched brother or sister) > first choice (for 1/3 patients available)
- Haplo-identical (half-matched family member) > increasing incidence
- Syngeneic (identical twin pair) > exceptional

### Unrelated

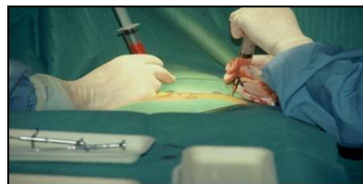
- Donor registries worldwide (volunteer donors) > 39 milj. donors available (70-10% availability)
- Cord blood donors > 850.000 units available worldwide – slightly decreasing incidence

# Unrelated donor transplants by cell source in the last decades



<https://wmda.info>

# Hematopoietic (stem) cell therapy: collaboration and teamwork



Cell bank (collection and processing facilities)

Clinical facility

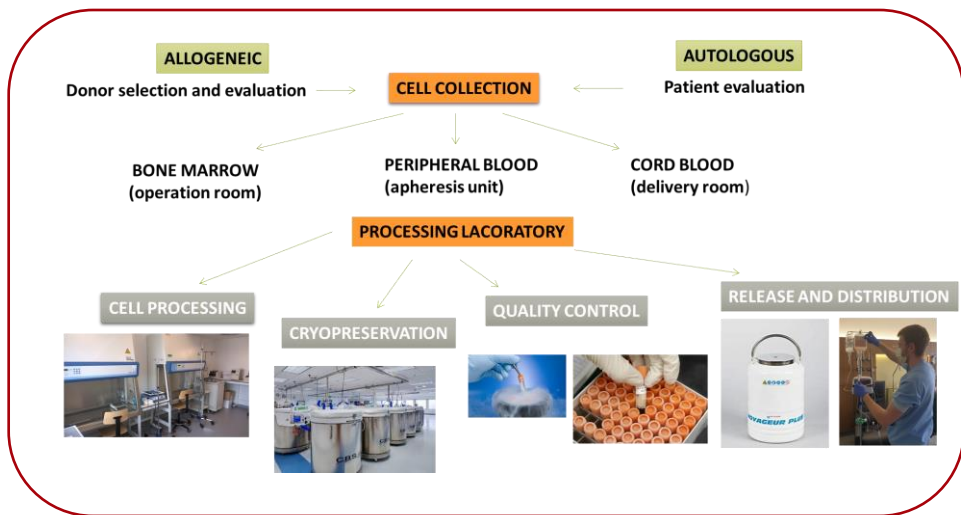
HLA-typing laboratory

National donor registry (MDPB)

Laboratory Hematology  
Laboratory Immunology  
Laboratory Microbiology

Hospital Pharmacy  
Laboratory Pathology  
Dept. Radiotherapy  
ICU  
+ other supportive depts

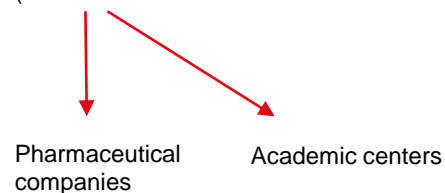
# Hematopoietic (stem) cell bank



## Collected and/or processed cell products

- Hematopoietic stem cells
- Donor lymphocytes
- Leukapheresis products as starting material for:

**Advanced Therapy Medicinal products**  
(CAR-T cells and other immune effector cells)



# Classification of blood-derived cell products according to complexity of in vitro processing

## MINOR MANIPULATIONS

- Cell selection and/or separation
- Volume reduction
- Cell washing
- Cryopreservation

Stem cell grafts (auto and allo),  
donor lymphocytes

Basic Licence of tissue/cell bank

## MORE COMPLEX MANIPULATIONS (Advanced Therapy Medicinal Products)

Genetic modification

In vitro expansion and differentiation

CAR-T cells, mesenchymal stem cells,...

Basic Licence of tissue/cell bank

+

GMP certificate

+

Manufacturing Licence

+

Clinical trial approval





# How can graft processing influence clinical outcome?



Transplantation type	Advantages	Disadvantages
<i>Allogeneic</i>	<ul style="list-style-type: none"><li>No tumor contamination of the graft</li><li>Graft versus tumor reaction</li><li>Direct infusion after collection</li></ul>	<ul style="list-style-type: none"><li>Donorselection required</li><li>Graft versus host disease</li><li>ABO-incompatibility (donor vs patient)</li><li>Low stem cell numbers in cord blood (adult recipient)</li></ul>
<i>Autologous</i>	<ul style="list-style-type: none"><li>No donorselection required</li><li>No Graft versus host disease</li><li>No ABO-incompatibility (donor vs patient)</li></ul>	<ul style="list-style-type: none"><li>Tumor contamination of the graft (possible)</li><li>No Graft versus tumor reaction</li><li>Stem cell storage limited &lt; 72 hr (non-frozen)</li></ul>

# In vitro (immunomagnetic) cell selection: a tool for T cell or tumor cell depletion from the graft

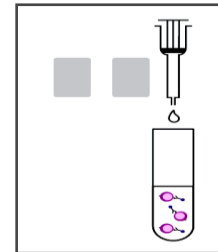
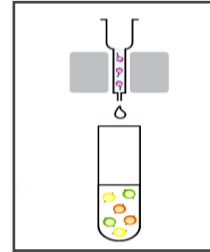
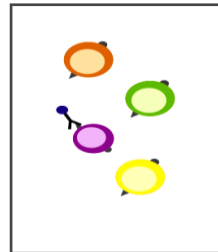
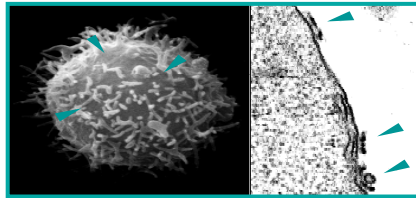
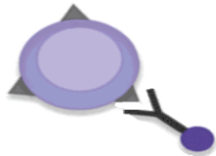
CliniMACS technology (Miltenyi)



Cell processor Cobe2991

ClinimacsPlus

- Super-paramagnetic , biodegradable particles conjugated to monoclonal antibody
- Permanent magnet and separation column with ferromagnetic matrix
- computerized device
- Targets: CD34+ stem cells, T cells, NK cells, B cells, myDC's,...



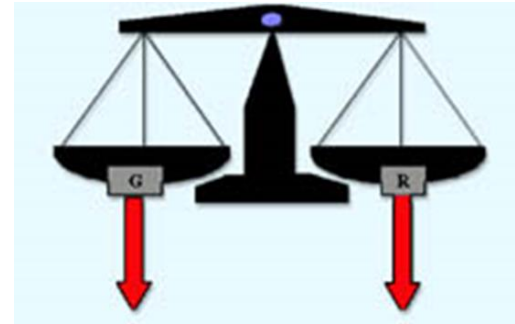
# In vitro T cell depletion in allo grafts

## Positive selection : CD34+ cell targeting

	Median	Range
<b>Before selection:</b>		
Number NC ( $\times 10^8/\text{kg}$ )	11,4	4-31,8
Purity CD34+ cells	0,3	0,1-1,6
Number CD34+ cells ( $\times 10^6/\text{kg}$ )	8,6	3,1-35,9
Number CD3+ cells ( $\times 10^6/\text{kg}$ )	286,5	105-1425

### After selection:

Purity CD34+ cells	<b>98,0 %</b>	41,1-99,5
Number CD34+ cells ( $\times 10^6/\text{kg}$ )	6,0	1,9-17,4
Yield CD34+ cells	<b>71,5 %</b>	50,0-100
Number CD3+ cells ( $\times 10^3/\text{kg}$ )	7,6	3-50,7
T cell depletion	<b>4,5 log</b>	3,4-5,1



GVHD

Relapse

Delayed engraftment ?  
Delayed immune reconstitution

Optimal dose: T cell add back?

Depletion of T cell subsets ( $T\alpha\beta$ , CD45 R0,... )  
by direct cell targeting (negative selection) ?

40 procedures – Clinimacs Plus device - allo grafts - UZ Brussel  
Saad A. et al, Bone Marrow Transplantation (2017) 52, 1241–1248

# In vitro tumor cell depletion in autografts

Presence of **(minimal) residual amounts** of tumor cells in autografts can be demonstrated for several indications (Multiple Myeloma,...) using flowcytometry, PCR or NGS

Tumor cell purging *in vitro* **technically feasible** (CD34+ cell selection or targeted tumor cell removal)

**No significant clinical benefit** demonstrated in (most) randomized clinical trials (Multiple Myeloma, neuroblastoma,...)

Tumor contamination in graft can reflect also higher residual disease *in vivo*

Considering *in vivo purging* (monoclonal antibodies) prior to autograft collection or after autograft infusion ???

No reimbursement by RIZIV/INAMI (in contrast to T cell depletion for allografts)

# ABO incompatibility between donor and recipient: how to process the graft?

## Major incompatibility

- If CD34+ cell selection performed: all RBC are removed from the allo graft
- if no CD34+ cell selection:
  - determine titer anti-A/anti-B antibodies (recipient)
    - If  $> 1/16$ :
  - determine Hct and volume of graft:
    - if volume RBC  $< 15$  ml: slow graft infusion ( $< 25$  ml/hour)
    - If volume RBC  $> 15$  ml: RBC reduction (apheresis device) or plasma-exchange (recipient)



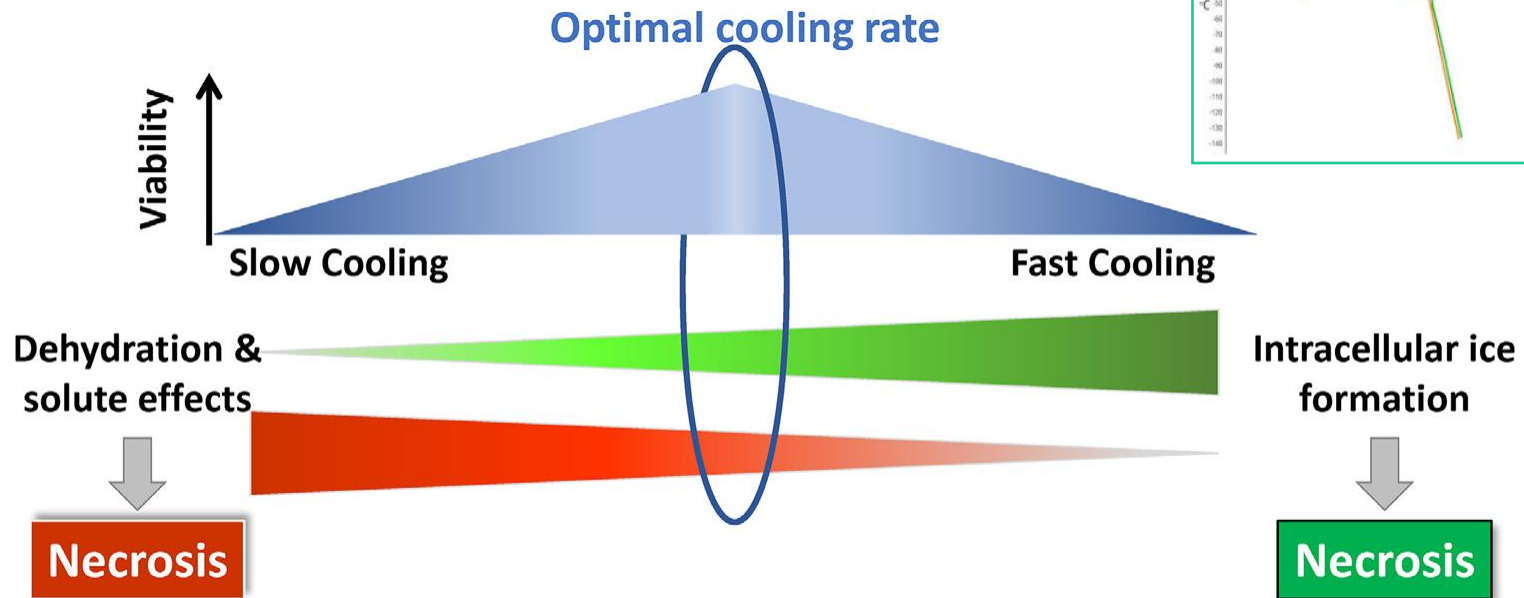
# Cryopreservation and storage of hematopoietic stem cells

- Viability of stem cells starts to decrease after 72 hours of storage between 2-8°C
- Longer storage necessitates prior freezing and cryopreservation
- Freezing bags : fixed cell concentration 100-200x10<sup>6</sup> nucleated cells/ml > 2-8 bags/graft
- Freezing medium with cryoprotectant (7,5 to 10% DMSO)
- Controlled rate freezing (computerized device)
- Storage in vapor phase liquid nitrogen (up to > 20 years possible)



Jahan S, Transfusion Medicine Reviews 35 (2021) 95–102

# Cryopreservation and storage of hematopoietic stem cells



# Cryopreservation and storage of hematopoietic stem cells

- Entrance cryopreservation unit restricted to authorized staff members
- Continuous temperature monitoring and registration (24/7)
- Quarantine zone
- Alarm System
- Inventarisation system
- Informed consent between donor, patient and stem cell bank (storage duration)



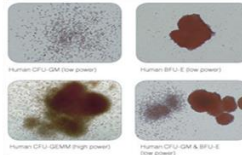
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# Quality control and release of hematopoietic stem cells



**Cytometry**



**Cell cultures**



**Microbiological analyses**

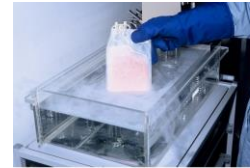
- Donor eligibility testing (IDM markers)
- Control of (frozen) test samples (viability, cell yield, microbiology)
- Release report (specified criteria)
- Exceptional release by medical director if normal release not possible (medical need)

- Stem cell yield after thawing:
  - 80% (50-95) (CD34+/7-AAD-)
- Stem cell yield after isolation:
  - 70% (50-90)
- Purity after stem cell isolation:
  - 98% (93-99)
- Positive microbiology testing:
  - Lower than 1%C



# Distribution and infusion of stem cell grafts

- Transport of graft to cell therapy unit
- Shipper / courier
- Thawing by laboratory staff or nursing staff
- Waterbath or automatic thawing device (Plasmatherm)
- Mostly no washing and/or volume reduction
- Infusion by nursing staff / supervision by transplant physician
- DMSO amount < 1ml/kg/day



# Regulations, licences and accreditations (1)



## National

- Collection and/or processing of human body material with the intention of clinical use can in Belgium only be performed by a licenced tissue/cell bank (hospital or academic organisation with faculty of medicine)
- All tissue/cell banks must have a specific licence for each type of tissue- or cell type
- Licence(s) can be obtained after inspection by **FAGG/AFMPS** (profesional inspectors)
- Inspections are performed according to regulations in national laws and royal decrees (based on EU directives)
- Human body material for manufacturing of **advanced therapy medicinal products (ATMPs)** (also by third parties) must be collected in centers that have the appropriate tissue/cell bank licence
- ATMP manufacturing in academic/hospital (non-commercial) setting requires additional certificates from FAGG/AFMPS (GMP certificate, manufacturing licence, clinical trial approval)

[www.fagg-afmps.be](http://www.fagg-afmps.be)

<https://webgate.ec.europa.eu/eucoding/reports/te/index.xhtml>(externe link)

<https://webgate.ec.europa.eu/eucoding/reports/te/activities.xhtml>(externe link)

# Regulations, licences and accreditations (2)



## International

- All European (stem) cell therapy centers can apply for an international accreditation for all activities that relate to collection, processing and clinical use of stem cells and immune effector cells
- Accreditation can be obtained after inspection by **JACIE** (accreditation organisation of the EBMT) (peer inspectors)
- Inspection performed according to international JACIE–FACT quality standards
- Accreditation is not a legal requirement for Belgian centers BUT obligatory for **reimbursement by RIZIV/INAMI** and **collaboration with the national donor registry (MDPB)**



<https://www.ebmt.org>



# Quality management : the tools and the duties



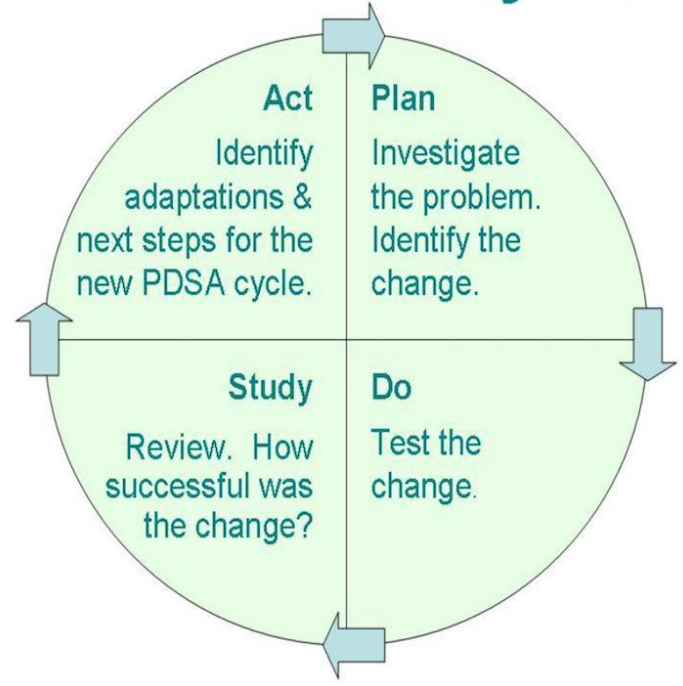
- Standards
- Quality manual (Standard operation procedures)
- Audit policy
- Regular QM meetings
- Registration policy (Biovigilance)
- Service Level Agreements
- Central role quality manager !

To use

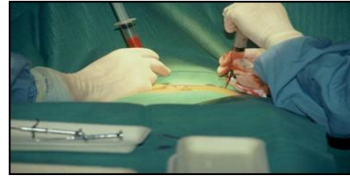
To do

- Read SOP's, propose changes, approve, apply them!
- Communicate / participate to QM meetings
- Follow (re-) training and education (e-learning)
- Register/report deviations (biovigilance)

## The PDSA cycle



# Analysis of quality indicators



Collection efficiency  
Number of procedures to reach target

Cell yield / recovery  
Cell viability / bioactivity  
Sterility of cell product  
Storage stability

Engraftment kinetics  
Incidence of graft failure  
Treatment-related mortality  
Overall survival  
Incidence of SAE/SAR

Regular trend analysis > changing policy and/or procedures  
when QI's outside normal ranges (references/in house experience)

International benchmarking EBMT

Saccardi et al, Bone Marrow Transplant. 2023  
Jun;58(6):659-666



IS

TEAMWORK



THANK  
YOU!

